**PROPERTIES**

**COLOR:**
Off white, dries clear.

**APPLICATION CONSISTENCY:**
Spray, brush, roller

**AVERAGE WEIGHT / U.S. GALLON (ASTM D1475):**
8.3 lbs (1.0 kg/l)

**AVERAGE NON-VOLATILE (ASTM D 2369):**
60% by volume (60% by weight)

**COVERAGE RANGE (FSTM 72):**
(Subject to type of service and nature of material being bonded.)
200 – 800 sq. ft²/gal (4.9 -19.6 m²/l)

**BONDING TIME (ASTM D 66):**
0 to 24 hours (when protected from contamination)

**SERVICE TEMPERATURE LIMITS (FSTM 70):**
(Temperature at coated surface)
-40°F to 160°F (-40°C to 71°C)

**WET FLAMMABILITY (ASTM D 3278):**
No flash to boiling, over 212°F (100°C)

**SURFACE BURNING CHARACTERISTICS (ASTM E 84):**
Flame Spread: 0
Smoke Developed: 0
Tested at coverage rate of 400 sq. ft. per gal. (9.8 m²/l).
Applied to 1/4 (6.4 mm) inorganic reinforced cement board.
The flame spread may vary at different product thicknesses and/or when applied over other surfaces.

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Visit us on the web at www.fosterproducts.com

**FOSTER PRESSURE SENSITIVE ADHESIVE**

**PRESSURE SENSITIVE ADHESIVE** is a fast tacking water-base pressure sensitive adhesive used to adhere a wide variety of insulation materials to metal or other construction surfaces where immediate adhesion and high initial adhesive strength are required. It can be used either as a one-way wet or dry bond, or as a two-way contact cement. It is compatible with polystyrene foam insulation.

**PRESSURE SENSITIVE ADHESIVE** has good initial wet grab, and develops a permanent aggressive tack on drying. It is well suited for use as a contact adhesive when bonding two impermeable surfaces.

**PRESSURE SENSITIVE ADHESIVE** can be easily sprayed with either air assisted or low pressure airless spraying equipment without cobwebbing.

**PRESSURE SENSITIVE ADHESIVE** meets ASTM C916, Type II (ASC-A-7001A, Type II requirements).

**PRESSURE SENSITIVE ADHESIVE** can also be used for adhering difficult substrates like polyethylene film, phenolic, polyolefin, PVC or elastomeric foam, or fiberglass reinforced plastic.

**PRESSURE SENSITIVE ADHESIVE** meets requirements for LEED IEQ 4.1 Low-Emitting Materials, Adhesives and Sealants. VOC: 1 g/l, less water and exempt solvents.

**PRESSURE SENSITIVE ADHESIVE** contains no asbestos, lead, mercury, or mercury compounds.

**LIMITATIONS**

Store and apply between 40°F (4°C) and 100°F (38°C), protect from freezing until dry.

Avoid repositioning the insulation after initial placement.

Allow to dry for full adhesive strength for overhead applications.

Apply and dry bond non-porous surfaces as a two-way contact cement.

Flash rusting will occur in unprimed mild steel.
APPLICATION GUIDE
FOR
FOSTER PRESSURE SENSITIVE ADHESIVE
85-50

MATERIAL PREPARATION
Apply only to clean, dry surfaces that are free from dust, dirt and oil.

APPLICATION

One-Way Applications
Apply a uniform coat across the surface at a coverage rate of 200-600 ft²/gal. (4.9-14.7 m²/l), using lower coverage rates for high-density insulations where higher bond strength is needed. Low-density moisture permeable insulation can be bonded immediately, or wait 10-20 minutes for full tack development. Rigid fiberglass insulation board of 3 pounds or greater density is best bonded after full tack development. Only bond impermeable surfaces after dried clear to full tack.

Two-Way Application
Apply a uniform coat across both surfaces to be bonded at a coverage rate of 400-800 ft²/gal (9.8-19.6 m²/l), using lower coverage rates for porous or irregular surfaces. Allow the adhesive film to dry clear to full tack, normally 5-15 minutes. Using firm, hard pressure press the substrates together to assure intimate contact across the entire bonding surface. Use care in placement since it will not be adjustable once contacted.

Spray-Air Atomized
Average viscosity range 1000-2000 cps. Before using for the first time, existing spray systems must be completely cleaned and free of the old adhesive and solvents. Corrosion resistant pumps and fittings are suggested.

The following equipment combinations are suggested:

<table>
<thead>
<tr>
<th>MODEL</th>
<th>FLUID</th>
<th>AIR</th>
<th>FLUID</th>
<th>ATOMIZATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Binks</td>
<td>2001SS</td>
<td>68PB</td>
<td>68PB</td>
<td>60-70 psi</td>
</tr>
<tr>
<td>DeVilbiss</td>
<td>JGA-502</td>
<td>E</td>
<td>797</td>
<td>60-70 psi</td>
</tr>
</tbody>
</table>

A 2:1 or 1:1 ratio drum pump can be used, or a pressure pot set at 35-45 pounds.

Spray Airless
Use a tip size of 0.015 up to 0.021 on an airless gun depending upon the volume desired. Pump ratios of 10:1 to 30:1 may be used.

Brush/Roller
Use clean equipment suitable for water-base paints.

CLEAN-UP
To clean up, use warm soapy water if still wet. When dry use mineral spirits (flammable), chlorinated solvents (non-flammable), or undiluted Pine-Sol cleaner.

CUSTOMER SERVICE: 800-231-9541

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ADEQUATE TESTS: The information contained herein we believe is correct to the best of our knowledge and tests. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that adequate tests be performed by you to determine if this product meets all of your requirements. The warranted shelf life of our products is six months from date of shipment to the original purchaser.

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