**FOSTER QUICK-TACK™ ADHESIVE**

**FOSTER QUICK-TACK** Adhesive is a high tack, rapid setting water-base adhesive designed for bonding low density (up to 3#/cu. ft.) duct liner, duct wrap and fibrous glass insulations to painted or unpainted steel, galvanized or aluminum surfaces.

**QUICK-TACK** Adhesive is a solvent free synthetic elastomer emulsion. It is non-flammable when wet and fire-resistant when dry. It can be applied to either the metal or the insulation. The dry film stays moisture resistant.

**QUICK-TACK** Adhesive can also be applied as a contact bond adhesive being applied to both surfaces in areas where water entrapment may be a problem such as polystyrene to metal.

**QUICK-TACK** Adhesive is ideal for bonding fibrous glass insulation to concrete, block and other masonry surfaces in building construction.

**QUICK-TACK** Adhesive meets ASTM C916 Type II (ASC-A-7001A, Type II) and NFPA-90A and 90B 25/50 requirements.

**QUICK-TACK** meets low VOC standards including:
- LEED for Schools 2009 IEQ Credit 4.1
- LEED for New Construction, IEQ Credit 4.1
- California Dept of Public Health (CDPH) Standard Method Ver. 1.1, 2010 Small Scale Environmental Chamber Test for VOCs. for CA Specification 01350
- Green Guide for Health Care EQ Credit 4.1
- Collaborative for High Performance Schools (CHPS) EQ Credit 2.2

VOC: 0 g/l, less water and exempt solvents.

**LIMITATIONS**
Store and apply between 40°F (4°C) and 100°F (38°C), protect from freezing until dry.

Avoid repositioning the insulation after initial placement.

Not suggested for use with roll coating machines.

Always test plastic foam insulation for warpage when using any water base adhesive.

Overhead applications may require mechanical fasteners.

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APPLICATION GUIDE
FOR
FOSTER QUICK-TACK™ ADHESIVE
85-60

MATERIAL PREPARATION
Stir well, DO NOT THIN. Apply only to clean, dry, oil-free surfaces. Keep container closed when not in use.

WET BOND APPLICATION
Apply QUICK-TACK Adhesive to the metal surface uniformly at 300-600 ft.²/gal. (7.4-14.7 m²/l). While still wet, press the insulation into place, making sure that complete contact is made with applied adhesive.

CONTACT BOND APPLICATION
Apply QUICK-TACK Adhesive to the metal surface at 350-450 ft.²/gal (8.6-11.0 m²/l). Coat the insulation surface at 120-180 ft.²/gal (2.9-4.4 m²/l). Allow the adhesive to tack fully and allow most of the water to escape, 20-40 minutes depending on temperature and humidity. Position the two mating surfaces together and apply pressure to assure intimate contact. A hand roller is suitable for this purpose.

BRUSH/ROLLER
Use clean equipment suitable for use with water base paints.

SPRAY
QUICK-TACK Adhesive can be applied using a variety of conventional air atomizing and airless spray equipment. For spray equipment information, please consult Airless Spray Recommendations or contact your spray equipment supplier. Average Viscosity Range: 8,000-15,000 cps. Before using for the first time, existing spray systems must be completely cleaned and free of the old adhesive and solvents. Corrosion resistant pumps and fittings are suggested.

CLEAN-UP
When wet use warm (not hot) soapy water. When dry use mineral spirits (flammable) or chlorinated solvent (non-flammable).

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CLASSIFIED
ADHESIVES
SURFACE BURNING CHARACTERISTICS

Applied to Inorganic Reinforced Cement Board
Flame Spread: 0
Smoke Developed: 0

Tested as applied at a coverage rate of 200 ft²/gal
Flash point of finished adhesive (closed cup) no flash to boiling.

312U

Made in USA

CUSTOMER SERVICE: 800-832-9002

IMPORTANT: H.B. Fuller Construction Products Inc. warrants that each of its products will be manufactured in accordance with the specifications in effect on the date of manufacture. WE MAKE NO OTHER WARRANTIES AND EXPRESSLY DISCLAIM ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. If a product fails to meet this limited warranty, purchaser’s sole and exclusive remedy is replacement of the product or, at our option, refund of the purchase price. OUR ACCEPTANCE OF ANY ORDERS FOR THE PRODUCT IS EXPRESSLY CONDITIONAL UPON PURCHASER’S ASSENT TO THE TERMS ON THE APPLICABLE INVOICE.

ADEQUATE TESTS: The information contained herein we believe is correct to the best of our knowledge and tests. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that adequate tests be performed by you to determine if this product meets all of your requirements. The warranted shelf life of our products is six months from date of shipment to the original purchaser.

For professional use only. Keep out of reach of children. Consult Material Safety Data Sheet and container label for further information.