

General Product Information:

ROXUL® products are mineral wool fibre insulations made from basalt rock and slag. This combination results in a non-combustible product with a melting point of approximately 2150°F (1177°C), which gives it excellent fire resistance properties. ROXUL mineral wool is a water repellent yet vapour permeable material.

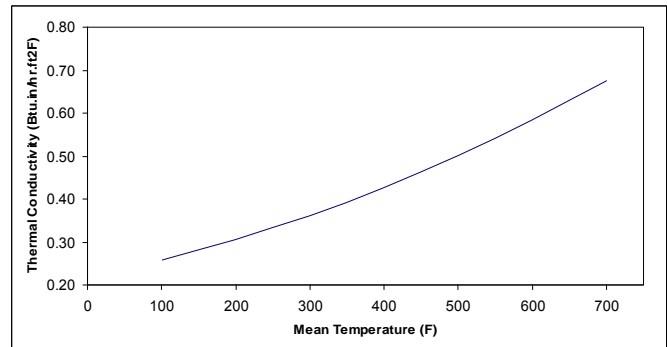
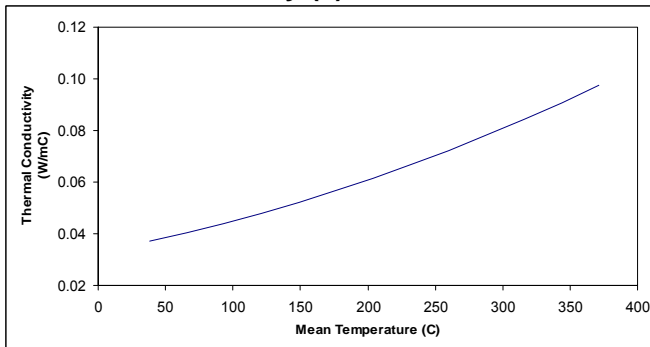
Description & Common Applications:

These rigid mandrel wound pipe sections are strong, preformed mineral wool insulation with excellent thermal performance. Tecton® 1200 is ideal for steam and process pipe systems operating at temperatures up to 1200°F (650°C), where energy conservation, personnel protection and fire control are concerns. Tecton® 1200 provides high water-repellent characteristics, making it suitable for application in conditions where moisture can penetrate the insulation system.

Compliance and Performance:

| | | |
|-------------------|--|---|
| ASTM C 547 | Standard Specification for Mineral Fibre Preformed Pipe Insulation | Type I, II, IV, Complies Grade A |
| CAN/ULC S114 | Test For Non-Combustibility | Non-Combustible |
| ASTM E 136 | Behavior Of Materials at 750 C (1382 F) | Non-Combustible |
| CAN/ULC S102 | Surface Burning Characteristics | Flame Spread = Passed |
| ASTM E 84(UL 723) | Surface Burning Characteristics | Smoke Developed = Passed |
| | | Flame Spread = Passed |
| | | Smoke Developed = Passed |
| ASTM C 411 | Hot Surface Performance | In Compliance with ASTM C547 @ 1200°F (650°C) |
| ASTM C 447 | Maximum Surface Performance | In Compliance with ASTM C547 @ 1200°F (650°C) |
| ASTM C 795 **** | Stainless Steel Stress Corrosion Specification as per Test Methods C871 and C692: U.S. Nuclear Regulatory Commission, Reg. Guide #1.36: U.S. Military Specifications | Conforms |
| ASTM C 356 | Linear Shrinkage | ≤ 1.30% @ 1200°F (650°C) |
| ASTM C 1104 | Moisture Sorption | < 0.1% |
| ASTM C 585 | Inner & Outer Diameters for Nominal Pipe Sizes | Complies |
| ASTM C 800 | Wicking | Zero |

Thermal Conductivity (k):



Thermal Performance:

Roxul can perform an individual computer analysis for your specific needs in accordance with the NAIMA 3E Plus software program. The following data sheet is an example. All data was derived from given input information shown below while the thermal performance equations are based on laboratory conditions and may not represent all actual conditions of use.

Horizontal Pipes

| | | | |
|-------------------------------|-------|------|--------------------------|
| Ambient Temperature: | 75°F | NT: | Nominal Thickness |
| Wind speed: | 1 mph | HL: | Heat Loss (Btu/ft/hr) |
| Base Metal: | Steel | ST: | Surface Temperature (°F) |
| Emittance of outer jacketing: | 0.1 | NPS: | Nominal Pipe Size |

Process Temperature Table For Nominal Pipe Sizes vs. Nominal Thickness(NT), Outer Surface Temperature(ST), and Heat Loss(HL)

| NPS | 200°F | | | 400°F | | | 600°F | | | 800°F | | | 1000°F | | | 1200°F | | |
|------|-------|------|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------|-------|-------|--------|-------|-------|
| | NT | HL | ST | NT | HL | ST | NT | HL | ST | NT | HL | ST | NT | HL | ST | NT | HL | ST |
| 0.5 | 1.0 | 13.4 | 86.1 | 1.5 | 34.0 | 98.3 | 2.5 | 51.1 | 100.6 | 3.0 | 79.5 | 110.6 | 3.0 | 120.4 | 127.1 | 4.0 | 156.6 | 131.7 |
| 0.75 | 1.0 | 13.7 | 86.5 | 1.5 | 39.6 | 101.9 | 2.5 | 57.0 | 103.4 | 3.0 | 88.0 | 114.2 | 3.0 | 133.3 | 132.2 | 4.0 | 171.8 | 136.5 |
| 1.0 | 1.0 | 16.7 | 87.5 | 1.5 | 42.8 | 102.2 | 3.0 | 60.0 | 102.4 | 3.0 | 99.2 | 118.7 | 3.5 | 141.0 | 130.5 | 4.5 | 182.3 | 135.1 |
| 1.25 | 1.0 | 21.3 | 90.8 | 1.5 | 47.6 | 103.3 | 3.0 | 68.8 | 106.1 | 3.0 | 113.8 | 124.5 | 4.0 | 150.8 | 129.8 | 5.0 | 195.0 | 135.1 |
| 1.5 | 1.0 | 22.2 | 90.2 | 2.0 | 49.8 | 99.2 | 3.0 | 68.7 | 103.9 | 3.0 | 113.6 | 120.8 | 3.5 | 161.4 | 133.3 | 5.0 | 199.2 | 132.9 |
| 2.0 | 1.0 | 25.1 | 91.1 | 2.5 | 45.9 | 96.2 | 3.0 | 81.5 | 108.7 | 3.0 | 134.8 | 128.3 | 4.0 | 175.6 | 133.2 | 6.0 | 234.1 | 133.7 |
| 2.5 | 1.5 | 19.8 | 85.3 | 2.5 | 48.6 | 95.8 | 3.0 | 86.6 | 108.3 | 4.0 | 124.2 | 115.4 | 4.0 | 188.2 | 133.3 | 6.0 | 225.6 | 130.0 |
| 3.0 | 1.5 | 25.6 | 88.1 | 2.5 | 58.8 | 99.9 | 3.0 | 103.0 | 114.0 | 4.0 | 143.6 | 121.0 | 4.5 | 205.8 | 134.5 | | | |
| 3.5 | 1.0 | 31.4 | 91.0 | 2.5 | 60.2 | 98.8 | 3.0 | 105.4 | 112.0 | 4.0 | 150.1 | 120.3 | 5.0 | 212.2 | 132.3 | | | |
| 4.0 | 1.5 | 30.6 | 89.4 | 3.0 | 61.0 | 97.4 | 4.0 | 100.6 | 106.7 | 4.0 | 166.6 | 124.6 | 5.0 | 220.8 | 131.5 | | | |
| 5.0 | 1.5 | 36.9 | 91.0 | 3.0 | 71.2 | 99.4 | 4.0 | 114.1 | 108.4 | 4.0 | 188.9 | 126.8 | 5.5 | 240.0 | 130.5 | | | |
| 6.0 | 1.5 | 42.8 | 92.2 | 3.0 | 81.3 | 101.2 | 4.0 | 128.5 | 110.4 | 4.0 | 212.8 | 129.7 | 5.5 | 267.7 | 133.5 | | | |
| 8.0 | 1.5 | 51.1 | 92.9 | 3.0 | 95.6 | 102.2 | 4.0 | 154.1 | 113.1 | 4.0 | 255.4 | 133.6 | | | | | | |
| 10.0 | 1.5 | 59.9 | 93.6 | 3.0 | 115.1 | 104.5 | 4.0 | 183.3 | 115.9 | 4.5 | 279.2 | 131.2 | | | | | | |
| 12.0 | 1.5 | 69.1 | 94.4 | 4.0 | 106.8 | 98.9 | 4.0 | 208.8 | 117.5 | 5.0 | 294.2 | 128.2 | | | | | | |
| 14.0 | 2.0 | 63.4 | 91.6 | 4.0 | 113.6 | 99.5 | 4.0 | 222.1 | 118.4 | 5.0 | 323.4 | 130.7 | | | | | | |
| 16.0 | 2.0 | 71.1 | 92.2 | 4.0 | 126.4 | 100.3 | 4.0 | 247.2 | 119.6 | 5.5 | 336.4 | 127.8 | | | | | | |
| 18.0 | 2.0 | 78.7 | 92.7 | 4.0 | 139.1 | 100.9 | 4.0 | 272.3 | 120.7 | 5.5 | 368.6 | 129.1 | | | | | | |
| 20.0 | 2.0 | 86.3 | 93.1 | 4.0 | 151.9 | 101.5 | 4.0 | 297.2 | 121.5 | 5.0 | 428.3 | 134.6 | | | | | | |

Installation:

- Pipe sections are water repellent, but cartons are not designed for outside storage. Techton 1200® can be used outdoors but will require the use of a suitable weatherproofing system.
- Cuts easily with a serrated knife.
- Stagger half-sections and/or butt the one piece sections firmly together.
- Techton 1200 is designed for operating temperatures from below ambient to 1200°F (650°C). During initial start-up, controlled binder decomposition will occur at the inside surface of the insulation when the internal temperature of the insulation exceeds 450°F (232°C). Provide adequate ventilation to prevent odour and smoke.
- For satisfactory performance, properly installed protective vapor retarders or barriers should be used on sub-ambient temperature applications to reduce movement of moisture through or around the insulation to the colder surface.
- Wire insulation to pipe and fix the metal jacketing with metal bands or sheet metal screws. Position metal bands at butt joint overlaps and in between joints to secure jacket.

Packaging:

The Packaging Standards Charts below identify the number of linear feet per carton.
All Techton 1200 sections are cut in 3.28 foot lengths, and the letters represent the carton size.
Sizes ABOVE the bold line on each chart are normally one piece hinged.
Sizes BELOW the bold line on each chart are normally two-piece.

CARTON SIZE

T1 = 15 5/8" x 15 5/8" x 39 1/2" = 5.58 cu ft.
T2 = 23 5/8" x 15 5/8" x 39 1/2" = 8.44 cu ft.
T3 = 31 5/8" x 18 5/8" x 39 1/2" = 13.46 cu ft.
T4 = 23 5/8" x 20 5/8" x 39 5/8" = 11.14 cu ft.
T5 = 27 5/8" x 23 5/8" x 39 5/8" = 14.97 cu ft.
P = 48" x 48" Pallet

LOADING FACTORS PER 53FT TRAILER

T1 Carton = 558
T2 Carton = 402
T3 Carton = 243
T4 Carton = 300
T5 Carton = 236
Pallets = 48

Nominal Wall Thickness (Inches)

| Nominal Pipe Size | 1" T1200 | 1.5" T1200 | 2" T1200 | 2.5" T1200 | 3" T1200 | 3.5" T1200 | 4" T1200 | 4.5" T1200 | 5" T1200 |
|-------------------|----------|------------|----------|------------|----------|------------|----------|------------|----------|
| 0.50 | 82/T1 | 39.4/T1 | 26.2/T1 | - | - | - | - | - | - |
| 0.75 | 88.6/T1 | 65.6/T2 | 42.6/T2 | 23/T2 | - | - | - | - | - |
| 1.00 | 65.6/T1 | 49.2/T2 | 36.1/T2 | 23/T2 | 13.1/T1 | 13.1/T2 | - | - | - |
| 1.25 | 59/T1 | 29.5/T1 | 36.1/T2 | 19.7/T2 | 19.7/T2 | 13.1/T2 | 9.8/T2 | 6.6/T2 | - |
| 1.50 | 72.2/T2 | 45.9/T2 | 23/T2 | 13.1/T1 | 13.1/T2 | 13.1/T4 | 9.8/T4 | 9.8/T4 | - |
| 2.00 | 59/T2 | 36.1/T2 | 23/T2 | 19.7/T2 | 13.1/T2 | 9.8/T2 | 13.1/T4 | 9.8/T4 | - |
| 2.50 | 45.9/T2 | 23/T2 | 19.7/T2 | 16.4/T4 | 9.8/T2 | 13.1/T4 | 9.8/T4 | 6.6/T4 | - |
| 3.00 | 36.1/T2 | 32.8/T4 | 19.7/T2 | 16.4/T4 | 9.8/T2 | 13.1/T4 | 9.8/T4 | 6.6/T4 | - |
| 3.50 | 32.8/T4 | 13.1/T1 | 19.7/T4 | 9.8/T2 | 9.8/T4 | 9.8/T4 | 9.8/T5 | 6.6/T4 | - |
| 4.00 | 29.5/T4 | 19.7/T2 | 23/T3 | 9.8/T2 | 13.1/T4 | 6.6/T2 | 9.8/T5 | 6.6/T4 | - |
| 4.50 | 26.2/T4 | 16.4/T4 | 19.7/T3 | 13.1/T3 | 6.6/T2 | 3.3/T1 | 3.3/T1 | 3.3/T1 | - |
| 5.00 | 26.2/T4 | 19.7/T4 | 13.1/T4 | 9.8/T4 | 9.8/T4 | 9.8/T5 | 6.6/T4 | - | - |
| 6.00 | 23/T3 | 19.7/T3 | 9.8/T4 | 13.1/T5 | 6.6/T4 | 3.3/T1 | 3.3/T1 | 4.9/T2 | 4.9/T4 |
| 7.00 | 13.1/T4 | 16.4/T5 | 13.1/T5 | 9.8/T5 | 3.3/T1 | 3.3/T1 | 6.6/T3 | 6.6/T3 | 3.3/T2 |
| 8.00 | 16.4/T5 | 13.1/T5 | 6.6/T2 | 6.6/T3 | 6.6/T3 | 6.6/T4 | 6.6/T3 | 4.9/T5 | 3.3/T2 |
| 9.00 | 6.6/T2 | 9.8/T5 | 3.3/T1 | 3.3/T1 | 6.6/T4 | 6.6/T3 | 4.9/T4 | 3.3/T2 | 3.3/T4 |
| 10.00 | 6.6/T4 | 3.3/T1 | 3.3/T1 | 6.6/T4 | 6.6/T4 | 4.9/T4 | 3.3/T2 | 3.3/T4 | 3.3/T4 |
| 11.00 | 9.8/T4 | 9.8/T3 | 6.6/T4 | 6.6/T4 | 6.6/T3 | 3.3/T2 | 3.3/T2 | 3.3/T4 | 3.3/T4 |
| 12.00 | 13.1/T5 | 6.6/T2 | 6.6/T4 | 6.6/T4 | 4.9/T4 | 4.9/T4 | 3.3/T4 | 3.3/T4 | 3.3/T3 |
| 14.00 | - | 6.6/T4 | 6.6/T4 | 6.6/T5 | 6.6/T5 | 4.9/T5 | 3.3/T4 | 3.3/T4 | 3.3/T5 |
| 15.00 | - | 6.6/T4 | 6.6/T5 | 3.3/T2 | 3.3/T2 | 4.9/T5 | 3.3/T3 | 3.3/T3 | 3.3/T3 |
| 18.00 | - | 6.6/T5 | 4.9/T4 | 4.9/T4 | 3.3/T4 | 3.3/T4 | 3.3/T3 | 3.3/T3 | 3.3/T3 |
| 17.00 | - | 6.6/T5 | 3.3/T2 | 3.3/T2 | 3.3/T4 | 3.3/T3 | 3.3/T3 | 3.3/T3 | 1.6/T3 |
| 18.00 | - | 6.6/T5 | 3.3/T2 | 3.3/T4 | 3.3/T3 | 3.3/T3 | 3.3/T3 | 3.3/T3 | 1.6/T3 |
| 19.00 | - | 6.6/T5 | 3.3/T4 | 3.3/T4 | 3.3/T3 | 3.3/T3 | 3.3/T3 | 1.6/T3 | 1.6/T3 |
| 20.00 | - | 3.3/T4 | 3.3/T4 | 3.3/T3 | 3.3/T3 | 3.3/T3 | 1.6/T3 | 1.6/T3 | 1.6/T3 |
| 21.00 | - | 3.3/T4 | 3.3/T3 | 3.3/T3 | 3.3/T3 | 1.6/T3 | 1.6/T3 | 1.6/T3 | 1.6/T3 |
| 22.00 | - | 3.3/T3 | 3.3/T3 | 3.3/T3 | 3.3/T3 | 1.6/T3 | 1.6/T3 | 1.6/T3 | 1.6/T3 |
| 23.00 | - | 3.3/T3 | 3.3/T3 | 3.3/T3 | 1.6/T3 | 1.6/T3 | 1.6/T3 | 1.6/T3 | 1.6/P |
| 24.00 | - | 3.3/T3 | 3.3/T3 | 3.3/T3 | 1.6/T3 | 1.6/T3 | 1.6/T3 | 1.6/T3 | 6.6/P |
| 25.00 | - | - | 1.6/T3 | 1.6/T3 | 1.6/T3 | 1.6/T3 | 6.6/P | 6.6/P | 6.6/P |
| 28.00 | - | - | 1.6/T3 | 1.6/T3 | 1.6/T3 | 6.6/P | 6.6/P | 6.6/P | 6.6/P |
| 27.00 | - | - | 1.6/T3 | 1.6/T3 | 1.6/T3 | 6.6/P | 6.6/P | 6.6/P | 6.6/P |
| 28.00 | - | - | 1.6/T3 | 1.6/T3 | 6.6/P | 6.6/P | 6.6/P | 6.6/P | 6.6/P |
| 29.00 | - | - | - | - | - | - | - | - | - |
| 30.00 | - | - | 6.6/P | 6.6/P | 6.6/P | 6.6/P | 6.6/P | 6.6/P | - |
| 31.00 | - | - | - | - | - | - | - | - | - |
| 32.00 | - | - | 6.6/P | 6.6/P | 6.6/P | 6.6/P | - | - | - |
| 33.00 | - | - | 6.6/P | 6.6/P | 6.6/P | - | - | - | - |
| 34.00 | - | - | 6.6/P | 6.6/P | - | - | - | - | - |

Note:

As ROXUL Inc. has no control over installation design and workmanship, accessory materials or application conditions, ROXUL Inc. does not warranty the performance or results of any installation containing ROXUL Inc's. products. ROXUL Inc's. overall liability and the remedies available are limited by the general terms and conditions of sale. This warranty is in lieu of all other warranties and conditions expressed or implied, including the warranties of merchantability and fitness for a particular purpose.

****"Provisions for lot testing may be required, consult manufacturer."

ROXUL INC.
www.roxul.com

Milton, Ontario Tel: 905-878-8474
Tel: 1-800-265-6878

Fax: 905-878-8077
Fax: 1-800-991-0110

Revised: February 8, 2011
Supersedes: May 6, 2010